



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3904-1
Job Sheet 201519



Part No: D3904-1

Job Qty: 500 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Due Date: 10/18/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500		10/18/19	0.00	0.00	Purchasing - 1		OCT 10 2019
		pcs					Purchasing - 2		
							Purchasing - 3		
							Packaging 2 - 1 - B4B		OCT 10 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S221558



Part: D3904-1

Job No: 201519

Serial No/Batch: S221558

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/10/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

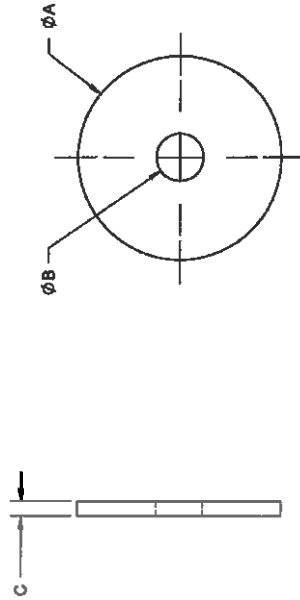
Plex 10/4/19 2:21 PM Dart.Lavoie.Chantal

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	500 pcs	10/18/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS 61 9-80
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	500 pcs	10/18/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

					Packaging 3 - 18 - B4B				
					Packaging 3 - 19 - B4B				
					Packaging 3 - 20 - B4B				
					Packaging 3 - 21 - B4B				
					Packaging 3 - 22 - B4B				
					Packaging 3 - 23 - B4B	Pc FP001			
					Packaging 3 - 24 - B4B				
					Packaging 3 - 25 - B4B				
					Packaging 3 - 26 - B4B				
					Packaging 3 - 27 - B4B				
					Packaging 3 - 28 - B4B				
					Packaging 3 - 29 - B4B				
					Packaging 3 - 30 - B4B				
					Packaging 3 - 31 - B4B				
					Packaging 3 - 32 - B4B				
					Packaging 3 - 33 - B4B				
					Packaging 3 - 34 - B4B				
					Packaging 3 - 35 - B4B				
					Packaging 3 - 36 - B4B				
140 QC 21 - SA	500 pcs	10/18/19	0.00 0.00	QC 21 - SA - 21	DAG				
				QC 21 - SA - 70	21	OCT 21 2019			
				QC 21 - SA - 53	9.36				
Part Op 100 - ISSUE P/O: _____ POSSIBLE SUPPLIER :SPAENAUER CERTIFICATE OF COMPLIANCE Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001 140 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
658-065	Washer D3904-1	500 pcs (1 ea)	100-Purchasing	S-221550					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Purchasing	658-065	500	0	0					
Part Specifications									
Specifications could not be found.									

Plex 10/4/19 2:21 PM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



A

DART PIN	A	B	C	BOLT SIZE	MATERIAL	SUPPLIER	SUPPLIER PIN
D3904-1	0.875	0.203	0.063	#10	18-8 STAINLESS STEEL	SPAENAUER	668-066

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.01 lbs

RELEASED
R 09/15/00

B	ADD TABLE 2N BT-1	RF	08.06.30
A	NEW ISSUE	RF	08.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.30		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. D3904
SHEET 1 OF 1
TITLE WASHER
SCALE NTS

REV. B
REV. A

PROPERTY OF DART AEROSPACE USA, INC.
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE USA, INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE USA, INC.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044706



Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: POHB044706

PO Date: 10/7/19

Due Date: 10/14/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OCT 07 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201519	658-065	100/PK		Washer D3904-1 : AS PER DWG D3904 REV. B	Firmed K500	-	10/14/19	500 pcs	0 pcs DAS 61 9-89	500 pcs	\$0.3557/pcs	\$177.85

Grand Total: \$177.85

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/7/19 10:51 AM Dart.Lavoie.Chantal

HASKINS INDUSTRIAL INC.
5-52, ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1272815.00

Order Date 10/07/19

NEPEAN, ONTARIO K2E 7Z1

TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #

Warehouse
OTTAWA

F.O.B.
DEST WOG

Taken By
Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsn	Ship Via	Terms
05168	POHB044706	10/08/19	1272815.00	PL	DICOM	NET 30

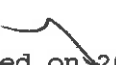
Ln#	Bin #	Order UM	Ship	B/O Product	Description
-----	-------	----------	------	-------------	-------------

1		500 C	500	SP1X100	DAS 61 9-89 658-065 #10 BOLT SIZE FLAT WASHER
---	--	-------	-----	---------	---

RECEIVED
OCT 10 2019
DART AEROSPACE LTD.

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL  PACK  DATE 10 / 09 / 19
Printed on 2019-10-09 at 10:36



Remit To: **Haskins Industrial Inc.**
Faire Remise A: 1371 Franklin Street, North Bay, ON P1A 2W1
Toll Free: 1-800-461-1669
Telephone: 1-705-474-4420 Fax: 1-705-474-2924

Whse: 5-52 Antares Drive, Nepean, ON, K2E 7Z1
Entrepôt: Toll Free: 1-866-916-8800
Telephone: 1-613-723-8800 Fax: 1-613-723-8806
Email: info@haskinsindustrial.com

Our Order # No. De Commande	Pg #
2233781.00	1/1
Order Date Date De Commande	
10/04/19	

S E L D U A T O	DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7
--------------------------------------	--

S E L D U A T O	DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7
--------------------------------------	--

Customer # No. De Client	Order Taken By Commande Prise Par	Cancel Date La Date De Cancellation	Customer Phone # Téléphone Du Client	F.O.B. Point Point F.A.B.					
05168	Sylvie 613-723-8800			DEST WOG					
Customer P/O # No. De Bon De Commande Du Client	Date Required La Date Requise	Salesman Vendeur	Ship Via Expedie Par	Terms Termes					
ATTN CHANTAL	10/05/19	PL	DICOM	NET 30					
Line Ligne	Bln # No. De Coffre	Order Commande	Stock Description Description Courante		Price Prix	Un Unité	Disc % Esc.		
1		500	658-065 #10 BOLT SIZE FLAT WASHER		35.57	C			
DELIVERY 3-4 DAYS REGARDS SYLVIE									
• 3557 \$ each									
Reference / Référence		Printed / Imprimé		Total Value / Valeur Total					
**** Q U O T A T I O N ****		10/04/19 at 15:03		177.85					

Quotation / Soumission